STAINUM

Premium product for descaling operations in wheel-blasting

STAINIUM[®] is specially developed for descaling applications when little roughness is required at the end of the process. Specially available in fine grades, STAINIUM[®] provides a more stable operating mix.



Abrasives

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by



USERS BENEFITS

Efficiency

Best solution for descaling operations Increasing your productivity by 10% Improved surface appearance Lower and better-controlled roughness Better surface appearance after cold rolling

Performance

Reduce the unit cost of your blasting process by 15% Reducing your abrasive consumption by 12% on average Decreasing your reblasting rejects by 15% Reducing your acid pickling process cost

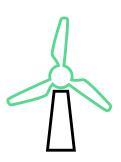
MARKETS AND APPLICATIONS



Special mix of shot & soft grit for Descaling of steel and stainless steel sheets



Coils & Sping



Surface preparation in Wheelblast machines of steel structures (SM140 & larger)

Conditioned Stainium provides low roughness on stainless steel sheets or wire prior to acid pickling.

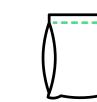


SPECIFICATIONS

SM 050	SM 040	SM 150	SM 140	SM 130	SM
0,30 mm (#50)	0,42 mm (#40)	0,18 mm (#80)	0,35 mm (#40)	0,50 mm (#35)	0,85 (#:
46 - 52 HRc					
7.3 mini					
C≥0.80%, Si≥0.4%, 0.6%≤Mn≤1.2%, S≤0.05%, P≤0.05%					
		Mixed of shot and grit			
	0,30 mm (#50) C≥ Condi	0,30 mm 0,42 mm (#50) (#40)	0,30 mm 0,42 mm (#80) (#40) 0,18 mm (#80) 46 - 52 HRc 7.3 mini C≥0.80%, Si≥0.4%, 0.6%≤Mn Conditioned*	0,30 mm 0,42 mm 0,18 mm 0,35 mm (#50) (#40) 46 - 52 HRc 46 - 52 HRc 7.3 mini C≥0.80%, Si≥0.4%, 0.6%≤Mn≤1.2%, S≤0.0 Conditioned* Mixed	0,30 mm 0,42 mm 0,18 mm 0,35 mm 0,50 mm (#50) (#40) (#40) (#35) 46 - 52 HRc 7.3 mini C≥0.80%, Si≥0.4%, 0.6%≤Mn≤1.2%, S≤0.05%, P≤0.05% Conditioned* Mixed of

 * CONDITIONED STAINIUM $^{ ext{B}}$ is a new type of conditioned grit free from any sharp edge, with narrow original size grading.

Packaging



BAGS 25 kg (55 lbs) 1,000 kg (2,205 lbs) per pallet (= 40 bags)





DRUM 907 kg (2,000 lbs)



https://www.wabrasives.com/en/premium-series/ Stainium-descaling-surface-cleaning-operation.html

